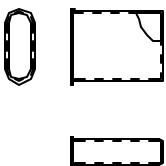


1. FLANGE SURFACE WILL BE FREE OF PITS, SPLITS AND MARKS GREATER THAN .0005 DEEP.
2. THE INSIDE DIMENSIONS OF ZONE "A" WILL BE HELD FOR A MIN. DEPTH OF (.08).
3. THE RIM FLATNESS WILL BE MEASURED IN ZONE "B"
4. MAX. BURR PERMITTED ON THE FLANGE WILL NOT EXCEED .001.

(FULL SIZE)



PART NO.	MATERIAL	FINISH	CONDITION
E031-00CW-CRP	C1010	ENIPL	AS DRAWN
E031-00CW-NIR	N1233	CLEAN	AS DRAWN
E031-00CW-NSR	CA735	CLEAN	AS DRAWN

CHECKED		DWG. SIZE		PART NDL.	E031-00CW-XXX	REV.	B
APPROVED		FILE NAME	A		E031-00CW-CRP.DWG		
MATERIAL	SEE ABOVE	DR. BY	R.G.A.	ECD#	4X	REV. DATE	ORIGINAL
PLATING	SEE ABOVE	ORIGINAL DATE	11-28-94	SCALE	4X	SHEET	1 OF 1

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